

Date: Tuesday, 8/1/2006 11:29:51 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LABEL PLATE
 Job Number : 28065
 Estimate Number : 11237
 P.O. Number : N/A Part Number : D33521
 This Issue : 8/1/2006 S.O. No. : N/A Drawing Number : D3352 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : A
 Previous Run : N/A Material : N/A
 Due Date : 8/8/2006 Qty: 8 Um: Each
 Written By : SEE COMMENT BELOW
 Checked & Approved By : DB 06-08-01
 Comment : Est. A 05.02.09 New issue KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M1010S16GA 1010/1025/A21/6aA SHEET



Comment: Qty.: 0.0561 sf(s)/Unit Total: 0.4486 sf(s)

1010/1025/A21/6aA SHEET

Material: AISI 1010-1025 or ASTM A36/A366/A1008 or CSA G40-21, 38W/44W/50W/60W/70W series steel

16 gauge, 0.060" thick

(M1010-S16GA)

Identify for D3352-1

Batch: ~~m9131~~ m9131

MF 06/08/11 (8)

DIMENSIONAL CHECK

2.0 QCS
3.0 QCS



Comment: DIMENSIONAL CHECK

DB 06/08/11 (8)

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

2.0



Comment: SMALL & MEDIUM FAB RESOURCE 1

Fabricate as per Dwg D3352

Deburr

MF 06/08/11 (8)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 31427

DB 06/08/11 (8)

5.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DB 06/08/11 (8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/28/15

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
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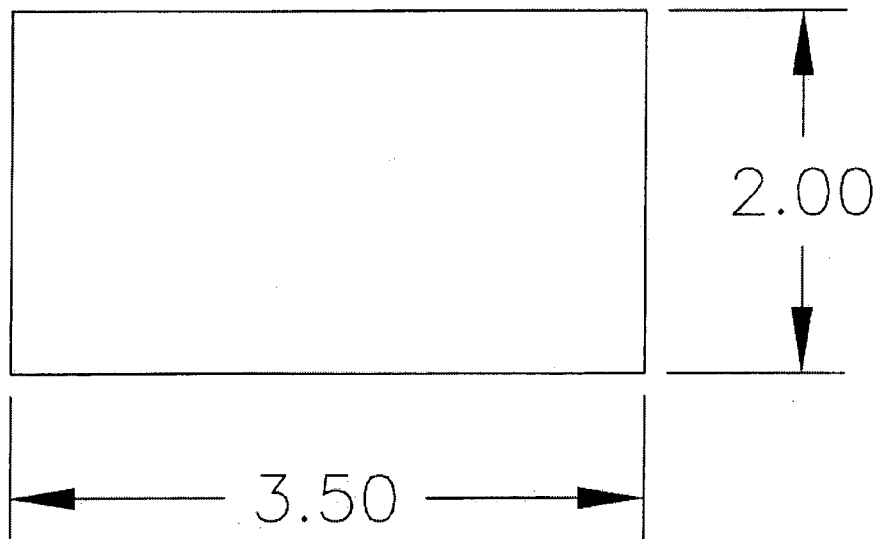
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3352	REV. A SHEET 1 OF 1
DATE 04.11.16		TITLE LABEL PLATE	SCALE 1:2
A	04.11.16	NEW ISSUE	



D3352-1 LABEL PLATE

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21,
38W/44W/50W/60W/70W SERIES STEEL 16 GAUGE (0.060 THICK)
(REF DART SPEC. M1010-S16GA)
- 2) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
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WITHOUT NOTICE
WORK ORDER

RELEASED

04.12.16

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